

009922



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3183-045
Job Sheet 195421



Part No: D3183-045 Job Qty: 20 pcs
Part Name: Bearing Assembly

Part Weight: 0 lbs Status: New Priority: Medium
Job Created: 5/22/19 Job Tracking No:
Due Date: 5/31/19 Created By: Marie Lajeunesse
Type: Stock Description:
Note: DWG REV C1 IPP A 04.02.18 New Issue KJ/DS
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
130	Small Fab - 1	20 pcs	5/31/19		0.00	0.19	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
140	QC 5	20 pcs	5/31/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
150	Packaging 3-1 - Stock - B4B	20 pcs	5/31/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		

MAY 22 2019

23

MAY 23 2019

DAS
40
8-89

					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	PC 5021
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
160 QC 21 - SA	20 pcs	5/31/19	0.00 0.00		QC 21 - SA - 21	
					QC 21 - SA - 70	DAC
					QC 21 - SA - 53	21

MAY 24 2019

Part Op 130 - (Small Fab) Press D3183-5 Bearing into D3183-9 Cap as per Dwg D3183.
Descriptions: 140 - (QC5- Inspect part completeness to step on W/O)
150 - (Identify as per dwg & Stock Location:)
160 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D3183-5	Bearing	20 pcs (1 ea)	130-Small Fab - 1	15x5 14 1347-5x 5157979
D3183-9	Cap	20 pcs (1 ea)	130-Small Fab - 1	517974

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
130-Small Fab - 1	D3183-5	20	59	0
	D3183-9	20	37	0

Part Specifications				
Specifications could not be found.				

mid
20 Jun 2019

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No.

19-7231

Route update only ☐



Job: 195421		DISPOSITION		DEPARTMENT/PROCESS				Engineering	
Part No. D3183-045		Rework ☐ Scrap ☒ Use-as-is ☐		Cross tube ☐ Small Fab ☒ Finishing ☐ Rec/Store/Packaging ☐				Water Jet ☐ Supplier ☐ Quality ☐	
Date: MAY 23 2019	Sequence #: 130	QTY Affected: 2		MIRB (QS1042) DAS 55 9-89 MAY 23 2019					
Description Work Order Deviation		Disposition							
2 piece D3183-T were damaged		Scrap destroy & replace							
Root Cause		Lead hand / Supervisor DAS 30 9-89 MAY 23 2019							
Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☒ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____		Contamination ☐ Misaligned/off center ☐ BOM/Route ☒ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐		Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐		Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐	